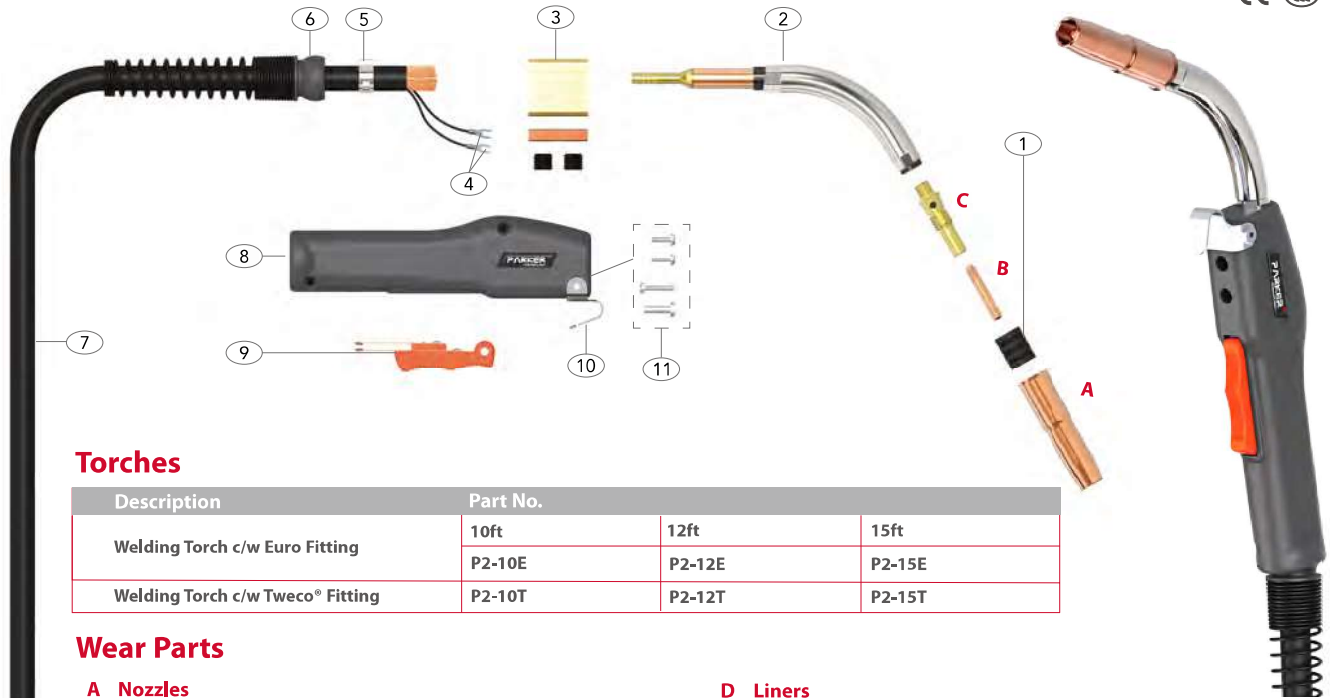


# TW NO.2 Mig/Mag Torch Range

Rating: 200A CO<sub>2</sub>, 150A mixed gas, EN60974-7 @ 60% duty cycle. 0.6 to 1.2mm / 0.023-0.045" wires

Air-Cooled Mig Welding Torch



## Torches

Description	Part No.		
Welding Torch c/w Euro Fitting	10ft	12ft	15ft
	P2-10E	P2-12E	P2-15E
Welding Torch c/w Tweco® Fitting	P2-10T	P2-12T	P2-15T

## Wear Parts

### A Nozzles

Part No.	Description	Bore	Wall	Material
*P22-50	Nozzle Self Insulated	12.8	1.25mm	Copper
P22-62	Nozzle Self Insulated	16.0	1.25mm	Copper
P23-50	Nozzle Self Insulated	12.7	1.60mm	Copper
P23-62	Nozzle Self Insulated	15.9	1.60mm	Copper
P23-75	Nozzle Self Insulated	19.0	1.60mm	Copper
P24CT-50S	Nozzle Fixed Coarse Thread	12.8	1.95mm	Copper
P24CT-62S	Nozzle Fixed Coarse Thread	16.0	1.90mm	Copper
P24CT-75S	Nozzle Fixed Coarse Thread	19.0	2.45mm	Copper
P34CT	Nozzle Insulator Coarse Thread			

### B Contact Tips

Part No.	Description	Material	Wire Size	
			mm	inch
P14-23	Contact Tip	Ecu	0.6	0.023
*P14-30	Contact Tip	Ecu	0.8	0.030
P14-40	Contact Tip	Ecu	1.0	0.040
P14-45	Contact Tip	Ecu	1.2	0.045
P14H-30	Contact Tip	Ecu	0.8	0.030
P14H-40	Contact Tip	Ecu	1.0	0.040
P14H-45	Contact Tip	Ecu	1.2	0.045

### C Diffusers

Part No.	Description	Material
P52	Diffuser	Brass

### D Liners

Part No.	Description	Length	Wire Size	
			mm	inch
*PA42-3035-15	Steel Liner x 15ft	4.90mt	0.8-0.9	0.030-0.035
PA42-3035-25	Steel Liner x 25ft	8.10mt	0.8-0.9	0.030-0.035
PA42-4045-15	Steel Liner x 15ft	4.90mt	1.0-1.2	0.040-0.045
PA42-4045-25	Steel Liner x 25ft	8.10mt	1.0-1.2	0.040-0.045

## Spare Parts

Part No.	Description
1 P32	Adjustable Nozzle Insulator
2 P62J60	Metal Jacket Neck Assembly
3 P102	Block c/w Spacer and Screws
4 P244T	Control Wire Terminals
5 PB5044	Hose Clamp 18.5mm
6 P141-6S	Spring Cable Support Small and Ball Joint
7 P200-10E	Duraflex Cable Assembly x 10ft Euro
P200-12E	Duraflex Cable Assembly x 12ft Euro
P200-15E	Duraflex Cable Assembly x 15ft Euro
8 P83J	Handle c/w Hook and Screw Kit
9 P92	Trigger Switch
10 P152	Hanger Hook
11 P122FMS	Screw Pack

\*Denotes torch package standard wear part set-up  
For more information please refer to the following sections:  
•Master Wear Parts Table Page 13-18  
•Rear-End / Cable Parts Page 19-23

